

**DC – DC CONVERTER
1000W
100 - 400VDC Input / 12VDC Output**

Code prod. : 30x57090.00

Feb, 11th 2005



MES DEA s.a. - Service -

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Change record:

Changes to the document.

Version	Date	Chapter	Description	Name	Signature
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1.1			Preliminary	-	
1.2	11-03-2005	All	General review	DC1/12/100-400a	P.M.



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1 Introduction:

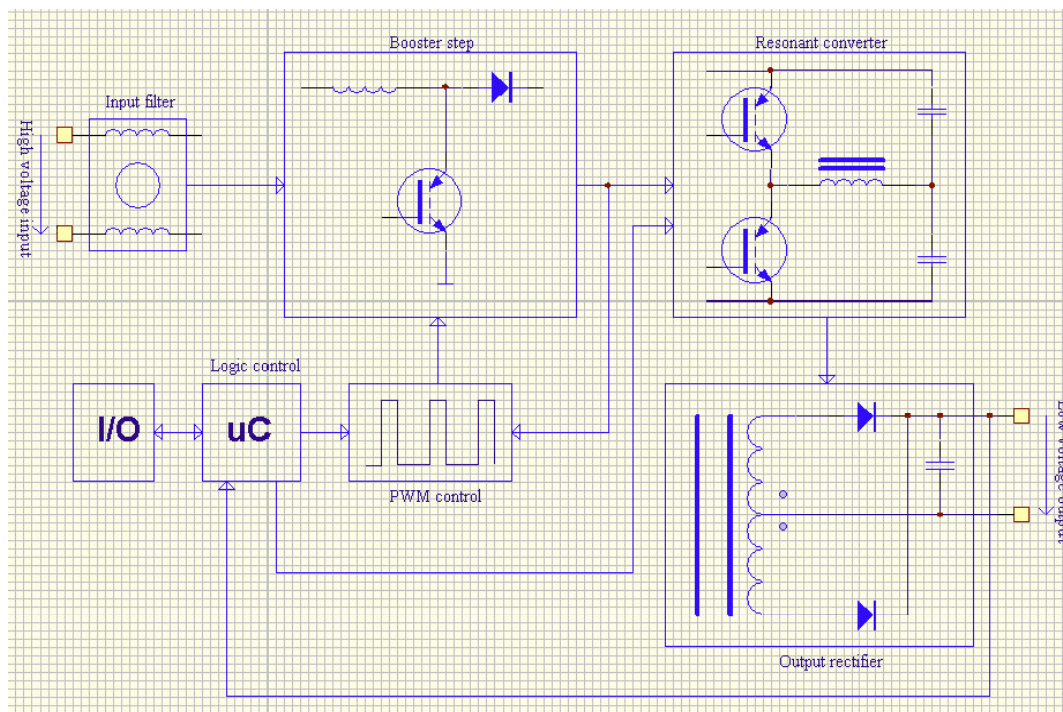
Electric vehicles normally use low voltage service batteries (12, 24, 48VDC) to supply the board instrumentation. The easier system to charge and aid the board battery is to connect in parallel a power supply with an appropriate output voltage. The biggest power source on the electric vehicles are normally the traction batteries with an higher voltage, so we have to reduce the higher DC voltage to a lower one. This is the MES-DEA DC/DC converter object.

This product has a good power output and a large input voltage range and it's proper for electric cars or medium vehicles. The output voltage is set to charge 12V batteries. The circuit design gives an high efficiency (higher than 90%) and a logical control ensures a safety use. This control checks the input voltage, the output current and the temperature to protect the converter; a short circuit protection is also implemented on the control card.

The converter has an input enable to turn it on and off when desired and an output fault control. The input enable, the output fault, the high voltage input and the low voltage output have a galvanic insulation.

Converter block diagram:

The following draw shows the converter electrical blocks.



2 Technical ratings:

Warning!

Hazardous voltages are accessible on the printed circuit boards. In case of damages or technical operations, please disconnect the DC-DC and call MES-DEA. Only authorized personnel can operate on the converter.

Parts	1000W converter
Working input voltage range	From 100VDC to 400 VDC *1
Min. input voltage @ full power	190V *1
Output voltage (with 50Ω charge)	14.5VDC
Output voltage (full power)@ $U_{in}>190VDC$	~13.3VDC
Max. rms input current	6A
Max. continuous output current	75A *2
Inrush current	100A @ $U_{in}=400V$; 40A @ $U_{in}=200V$
U_{OUT} ripple rms @ 75A _{Output current}	650mV rms
Internal input fuses	1x16A F / 600V
External output fuses	100A FF for semiconductor protection *3
Output impedance (off-mode)	>500kΩ
Control interface	Enable control, Fault control
IP degree	IP54, except the fan
Reverse polarity protection	No
Over-temperature protection	Yes *4
Cooling system	By FAN model Papst Multifan 4314 12V or equivalent mounted on the heat sink, automatically controlled
Efficiency @ full power	>90%
Max. encumbrance (l x w x h) [mm]	294x155x130

Notes:

***1:** the converter can supply full-power with an input voltage above 190VDC; if the input voltage goes under 190VDC, the converter can supply a limited power and the output voltage decreases (due to internal input impedance). If the input voltage goes above 400VDC or under 100Vdc the converter turns itself off, when the input voltage will return in the right window it tries to restart after few seconds.

With an external 50Ω output load, the output voltage is fixed to 14.5V; when the input voltage at full power is above 190V, the output voltage decrease at ~13.3V.

***2:** the converter could sink an over-current from ~75A to ~80A for 60 sec (in these cases the signal output blinks) or an over-current peak > 80A for 200msec, over these time conditions it turns itself off for 5 sec. Than it tries to restart for the second time. If the overcharge persists, it turns itself off (5 sec) and it goes on continually doing the same procedure (in this situation it's possible to reset the converter by switching OFF and ON the ENABLE signal).
If an output short-circuit happens, the converter turns itself off for 1 min and than it tries to restart again until the ENABLE signal is ON. During the 1 min off-time is it possible to reset the converter by taking off the high voltage input.

***3: External fuses must be mounted 1.5m maximum far away from the converter, to protect it and the board battery against short circuits (we recommend a "100A LET Bussmann" fuse for each DC/DC output).**

***4:** The FAN is electronically controlled, the internal logic turns it on and off when necessary (with signal ENABLE ON). An over-temperature condition turns the converter off. It will restart when the temperature will become again under the internal threshold.
It needs ~30mm of air-distance over the fan and enough space to clear out the hot air from the radiator.
For a good operation the ambient temperature must not exceed 50°C.

***5:** The power output becomes active 1sec after the ENABLE presence.

Warranty:

This product has one year-old warranty. In case of special contracts the warranty duration can be modified.

3 Connections and installation notes:

Warning: please disconnect high voltage sources before connecting the converter and watch out to the cables polarity, a reversal connection breaks some internal parts.

The following table shows the cables reference.

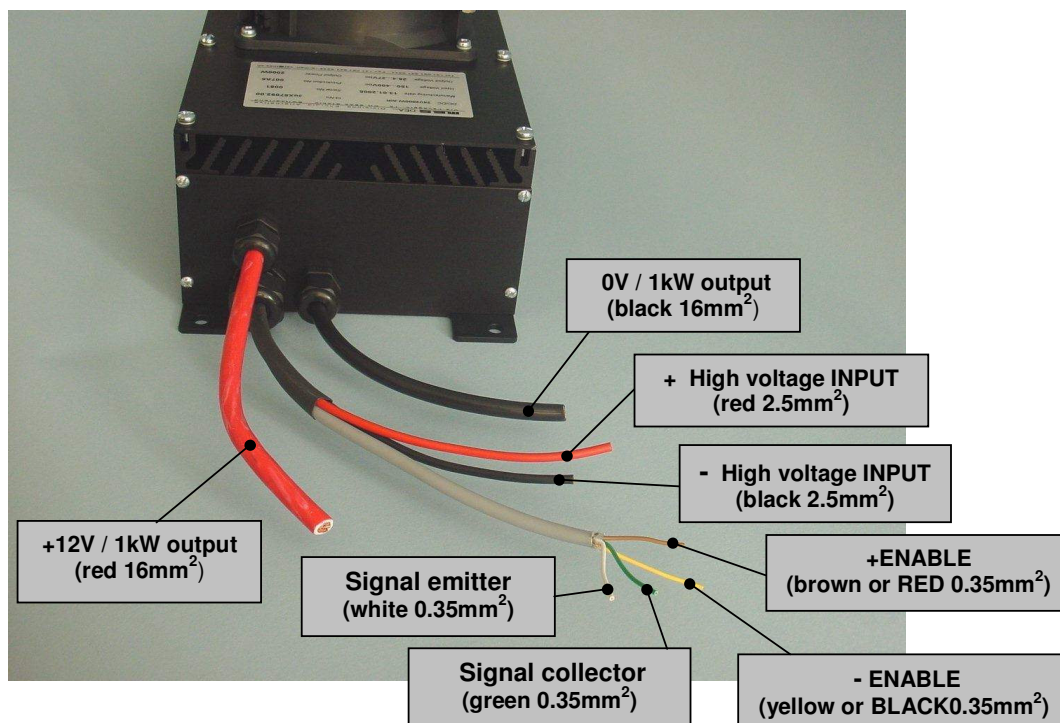
Connection	Color	Section
INPUT +	RED	2.5mm ²
INPUT -	BLACK	2.5mm ²
OUTPUT+	RED	16mm ²
OUTPUT -	BLACK	16mm ²
Enable +	BROWN or RED	0.35mm ²
Enable -	YELLOW or BLACK	0.35mm ²
Fault collector	GREEN	0.35mm ²
Fault emitter	WHITE	0.35mm ²

The connections must be done with an appropriate junction to ensure a good electrical and mechanical contact and to prevent overheating or electrical arcs.

Cables should be short and with a suitable section to minimize voltage drop and resistive heating. **+12Voutput** and **0Voutput** should be nearby wired along the same line to minimize radiations.

The converter has an high output stand by resistance ($>500k\Omega$) so it can be always directly connected to the low voltage battery, without risk to discharge it.

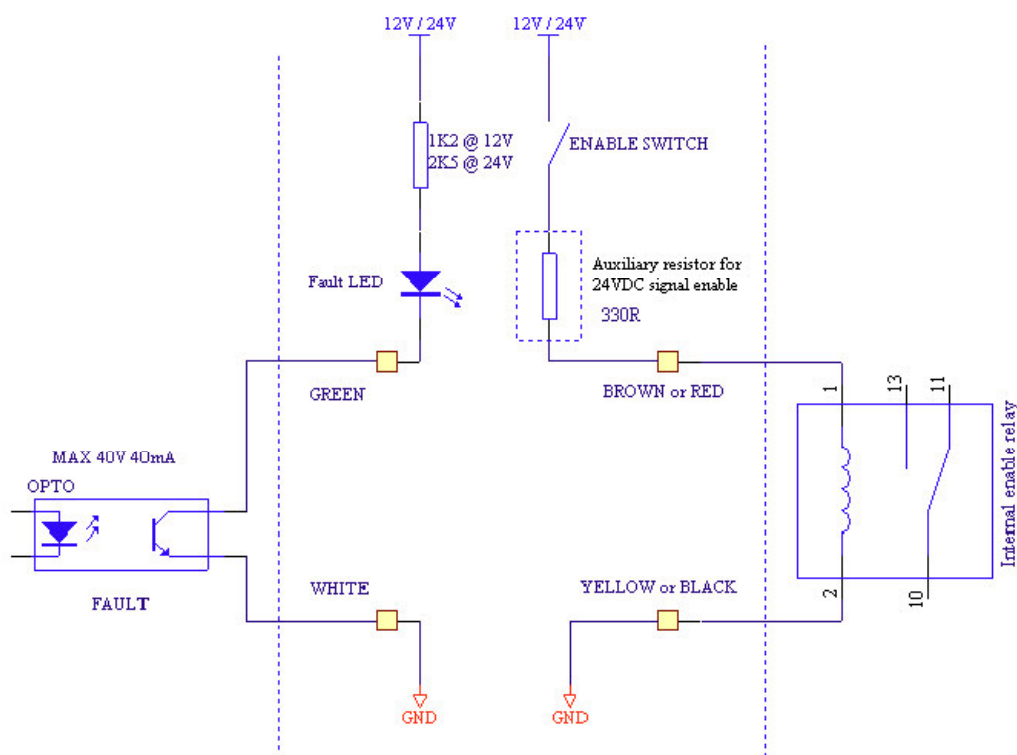
The following picture shows the I/O connections:



Enable signal notes:

- The ENABLE SIGNAL level must be $12V \pm 2.5V$ (on the relay coil); is possible to choose to supply the coil by a pull-up or pull-down system because this input is totally insulated between other electrical potentials. It is possible to drive the relay with an higher voltage signal by connecting a resistor in series to the coil: the coil has a 330Ω impedance so on calculate the additional resistor for the desired signal level.
(By using a 24V signal enable people must connect a 330R-1W or 2x680R/-1/2W in series to the relay coil).

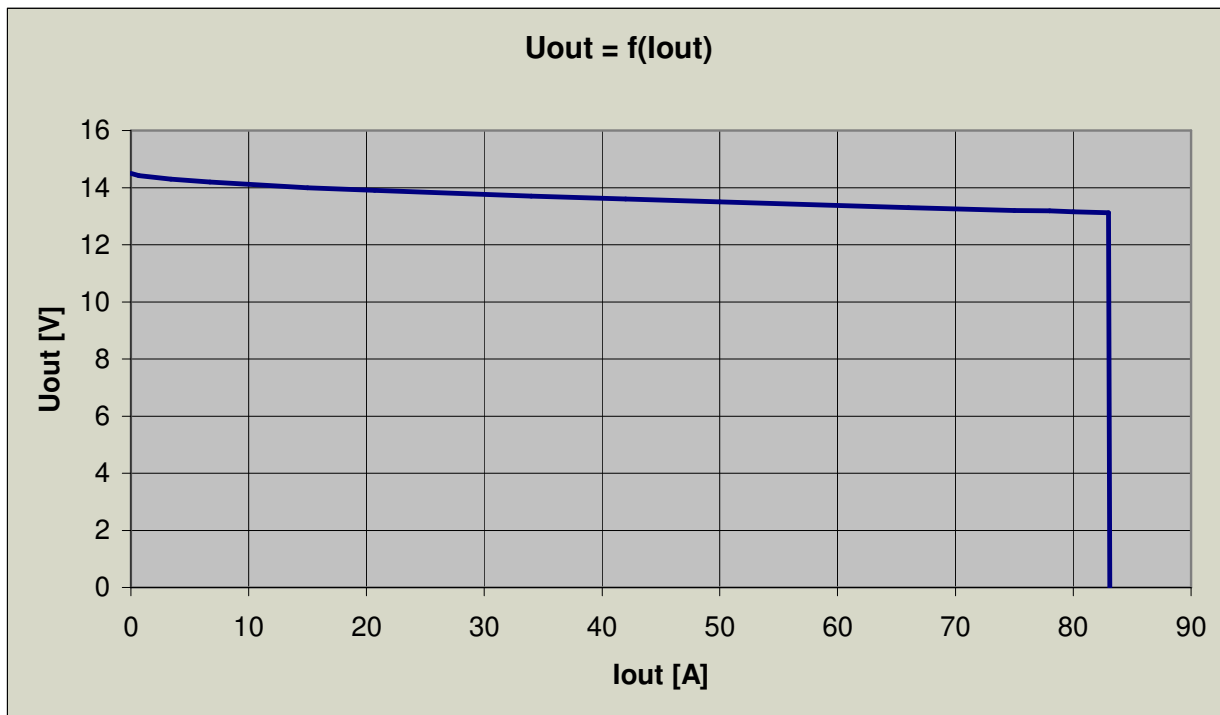
The draw above shows a signals connection example.

EXAMPLE OF CONNECTIONS**Mounting notes:**

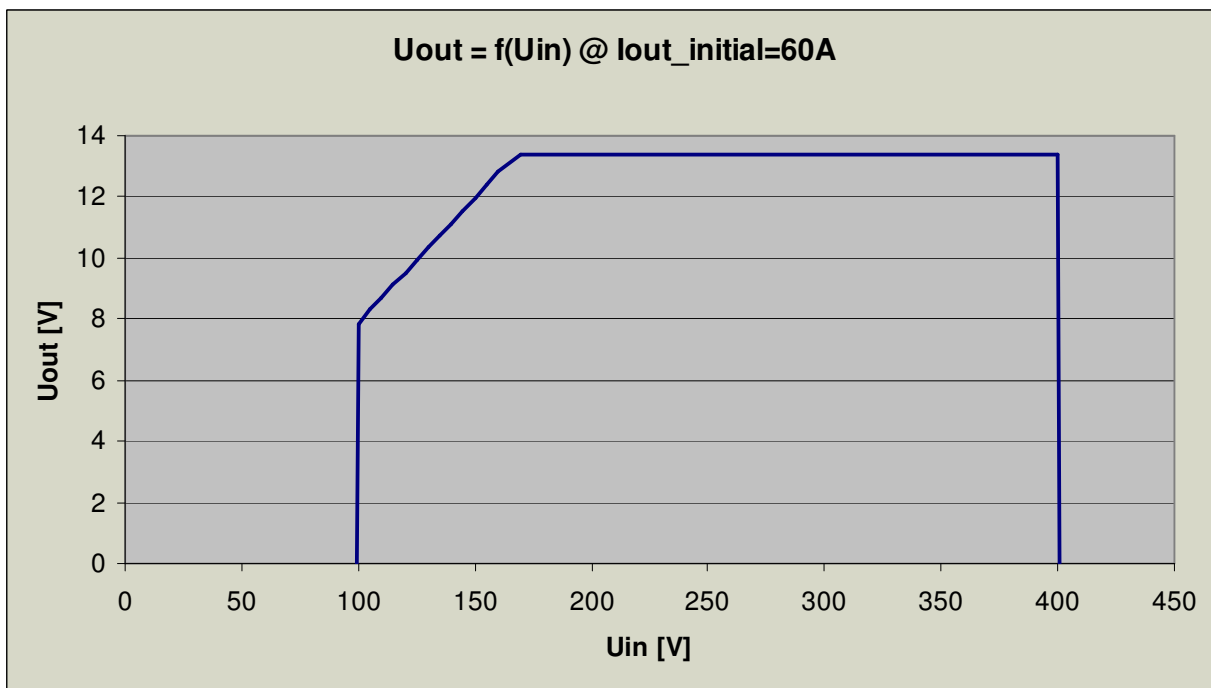
- The converter must be mounted far of water sources.
- It needs ~30mm of air-distance over the fan and enough space to clear out hot air from the radiator.
The ambient temperature does not exceed 50°C.
- **WARNING**, fixing screws must not penetrate the box, please use the four special eyelets to fix the converter (we recommend M6 screws).

4 Measurements and diagrams:

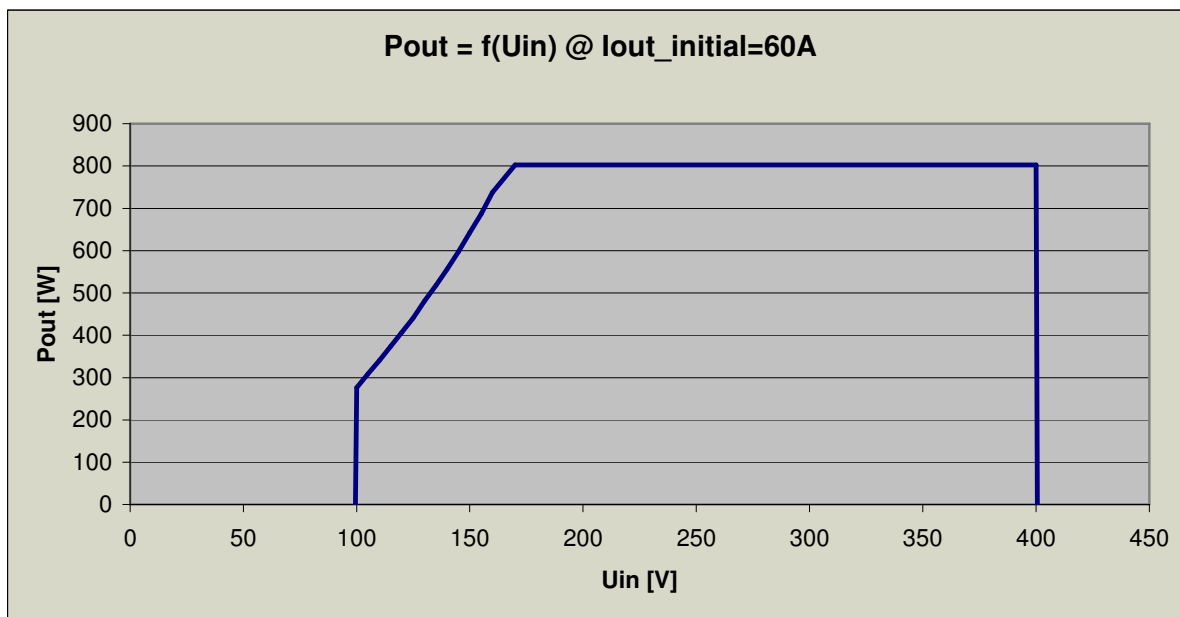
The following diagrams describe the single module converter characteristics.



Output linearity

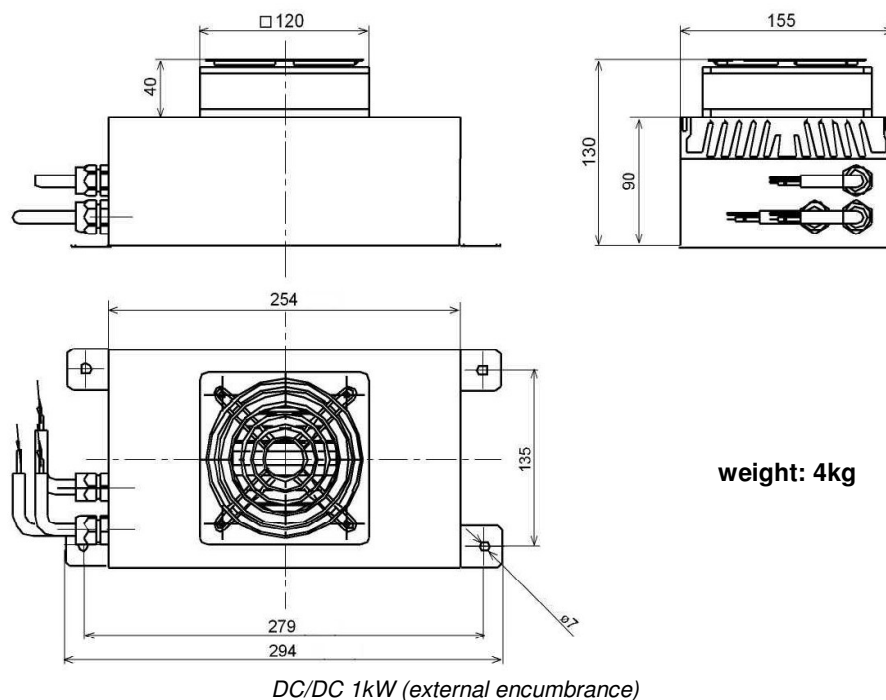


Characteristic with 60A output load

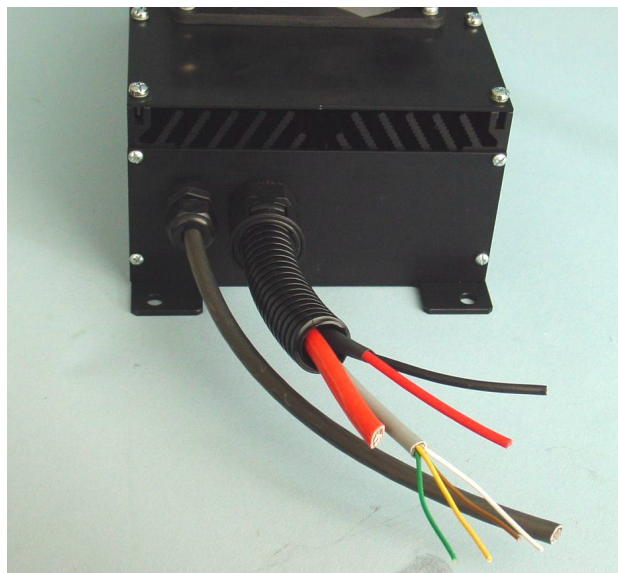


Characteristic with 60A output load

5 Mechanical drawings :



It's also possible to choose the following flange configuration.



Order option B

The 0V_1kW output cable has an independent exit while the others go out from a single chock. In this case, you can use a sheath type **NW 17 PA-RNB** to wire together the other cables. (Chock type reference: **VP-GRB-17P16 PG16**).

6 Purchasing order information:

Please indicate the following code and the option required for the flange.

DCDC-1K12V190-flange option

Flange options:

- A: 3 chocks separate (+12V_{OUT}, 0V_{OUT}, U_{IN} + signals)
- B: 2 chocks separate (0V_{OUT}, +12V_{OUT} + U_{IN} + signals)

Normally the cables are 1m long, the lengths can be modified on request;
If necessary, please specify them on order.

For other information, please contact MES-DEA.

7 Maintenance and services:

The DC/DC converter does not require regular maintenance.

In case of fault, it's highly recommended to send the damaged unit together with a fault description and operating conditions to

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